

Electromechanical testing machines series LabTest 6.50 E.2

The LabTest E.2 series electromechanical testing frames with a capacity of up to 50 kN are ideal for static tests in tension, compression, bending and torsion with continuous, static and low-cycle loading up to 2 Hz.

Configurability and flexibility are the main advantages of this series. There are at least three basic lengths of test spaces for each type and at least three basic widths of working spaces. The machines are available in both benchtop and pedestal versions with integrated or external measuring and control electronics. For maximum flexibility, one or optionally two test/test areas with full load (not included as standard) can be used. For testing materials under various conditions, LabTest E.2 testing machines can be equipped with a temperature chamber, high-temperature furnace, extensometers, pneumatic or hydraulic jaws, etc., which allow tests to be performed under both standard and specific conditions. This fully digital test system with high precision includes automated computer control of test methods, which not only simplifies operation, but also greatly improves work efficiency.

Safety and reliability are ensured by the mechanical and electronic protection of the test frame against overload, run-over and impact, which contributes to the long service life of the device. The LabTest E.2 series testing machines are thus the ideal tool for reliable and precise material testing in various industrial applications.

Versatility, accuracy, repeatability and performance are our priorities...











industry

engineering, plastics, construction, automotive, research institutions and schools, etc.



Key features and benefits of the E.2 series

We use new technologies and emphasize safety...



Trial frames

The LabTest test frame is designed for maximum robustness and accuracy, ensuring reliable performance in a wide range of test applications. Its high rigidity and precise crossbeam guidance system guarantee absolute coaxiality and high static and dynamic load capacity, including resistance to off-axis loads. The frame uses a linear guide with a profile rail with a hardness of 300 HV and a carriage with high preloading. The vertical movement of the crossbar is controlled by ball screws, ensuring accurate and repeatable position during each test. The integrated lubrication system contributes to a long service life and reliable operation.



Force sensors

In our LabTest testing machines, we use LTx Force force sensors of our own production as well as sensors from renowned manufacturers, which can be calibrated in accordance with ČSN EN ISO 7500-1 and ASTM E4-21 standards. All force transducers have several key features in common: tensile and compressive measurement, high accuracy – accuracy class 0.02 to 0.05, extreme overload capacity of up to 300% of the nominal force without breaking, mechanical resistance, fatigue strength and resistance to transverse tensile and compressive forces. Each force transducer is equipped with an EEPROM that allows automatic identification of the load cell, storage of calibration constants and linearization at multiple points for tension



Powerful and precise AC servo drive

LabTest testing machines are equipped with powerful, dynamic and maintenance-free AC servo drives, which provide exceptional accuracy and reliability during testing. These drives ensure consistent speed even at extremely low values, down to 0.0005 mm/min, which is essential for performing high-precision tests. With a feedback encoder resolution of up to 2,097,152 pulses per revolution, these servo drives provide exceptional positioning accuracy and motion stability even at very low speeds, ensuring a fast and accurate response to changes during testing. The servo drive is optimized so that the return rate exceeds the standard test speed by at least 50%, which significantly reduces the time required for repeated tests.



Measuring and control electronics

LabTest testing machines are equipped with powerful measuring and control electronics that ensure precise control of the tests. Two variants are available: EDCi20x for static applications with a maximum test frequency of 5 Hz and a data communication rate of 2.5 kHz. It has 3 external slots (expandable to 16) and an effective tensile/compression resolution of $\pm 1,000,000$ pieces. EDCi70x for static and dynamic applications with a maximum frequency of 300 Hz and a communication speed of 10 kHz. It offers 8 external slots (expandable to 16) and a standard resolution of $\pm 250,000$ pieces. Both variants support automatic sensor identification, linearization for tension/compression, and zero-force correction. The PC interface includes USB 3.0 and Ethernet 10/100 Mbit. The electronics meet CE standards and include ECO mode and E-Stop functions



Remote control of the machine

The remote control of LabTest testing machines ensures high comfort and flexibility in the control of test processes. We offer a variety of controller options, including the RMCi6, RMCi7, RMCi10, and wireless LTWO 23. All controllers are designed with ergonomics in mind according to the ČSN EN 614-1+A1 standard, which ensures easy and comfortable use. The RMCi10, the top-of-the-line version of the controller, is equipped with a touchscreen LCD that allows full test control even without connecting to a PC. Users can set any speed and perform test crossbar stepping directly on the controller. This approach increases the flexibility and efficiency of testing, while at the same time paying attention to ergonomics and operator comfort.



Test&Motion+ Testing Software

It is included with every LabTest testing machine and is designed to increase productivity and quality testing. This intuitive software allows tests to be performed efficiently and accurately with a customizable environment for measuring the mechanical properties of materials. The user-friendly interface on the LCD touchscreens makes operation easy. It supports international standards (EN, ISO, DIN, ASTM, GOST) and allows the creation and management of test methods for different types of tests. It provides instant and accurate results, facilitates integration with automation systems, and offers easy export



Testing accessories

LabTest testing machines are designed with flexibility and adaptability in mind, allowing for easy integration of different types of accessories. The most commonly used include VIDEO extensometers for non-contact measurement of deformations, temperature chambers and high-temperature furnaces for metal testing according to the ČSN EN ISO 6892-2 standard. These components allow tests to be carried out at various temperatures, including extremely high. Protective safety covers, designed in accordance with the EN ISO 14120 standard, ensure a safe working environment and operator protection. Thanks to the possibility of expansion with a second workspace and compatibility with measuring and control electronics, LabTest machines are easily adaptable to specific testing requirements.



Specification of LabTest 6.50.1.xx – D400 mm testing machines

Ratings	Units	LabTest 6.50.1.00	LabTest 6.50.1.10	LabTest 6.50.1.20	LabTest 6.50.1.30
Product code		1.05050017	1.05050117	1.05050217	1.05050317
Test force	Cn	50	50	50	50
Machine configuration		Two-colum	n table or stand design	with internal or externa	l electronics
Measurement accuracy		Better th	an +/- 0.5% read down	to 1/1000th of load ce	ll capacity
Workspace					
Width of the working area (D)	mm	400	400	400	400
Test area height – lower (E1)	mm	555	1145	1645	2145
Test Compartment Height - Upper (E2) ¹	mm	565	1155	1655	2155
Trial frame - tabletop version					
Machine height – benchtop version (A)	mm	1045	1740	2240	2740
Machine width with integrated electronics (B) – MI version – desktop version	mm	900	900	900	900
Machine width with external electronics (B) – MO ² version	mm	1029	1029	1029	1029
Machine depth - benchtop version (C)	mm	900	900	900	900
Trial frame - rack version			230		200
Machine height – rack version (A)	mm	11701433	1760 2197	2160-2697	2960 3307
Machine width with integrated electronics (B) – MI version – stand version	mm	900	900	900	900
Machine width with external electronics (B) – MO ² version	mm	1029	1029	1029	1029
Machine depth - rack version (C)		900	900	900	900
Electric drive		300	300	300	300
Crossbar speed – min	mm/min	0,0005	0,0005	0,0005	0,0005
Crossbar speed – max ³	mm/min	1500	1500	1500	1500
Crossbar speed – return ³	mm/min	2000	2000	2000	2000
Precision speed control	%	+/- 0,03	+/- 0,03	+/- 0,03	+/- 0,03
Position repeatability	μm	±1.5	±1.5	±1.5	±1.5
Machine drive differentiation	Nm	0,368100	0,368100	0,368100	0,368100
Cycle time	Hz	2500	2500	2500	2500
Engine type			ervo motor with high tor		
Feedback Position Measurement			gnetic encoder with a re		
Controller			frequency 4MHz, comm		
Electrical connection		r dily digital, palse	rrequericy +1 ii 12, comin	idilication interface Eti	icrc/11, c/111 opc1
Supply voltage/frequency	V/Hz		115 or 230/5	0-60/1 phase	
Machine power consumption	Kva	1,5	1,5	1,5	1,5
Other parameters		+12	1,5	-12	
The basic weight of the machine without	Kg	236	264	280	299
Machine noise at V max ⁴	dB	67	67	67	67
Color combination	RAL			5015	3,
Interface to PC ⁵				thernet	
Environmental conditions			050, 0		
Working Environment Temperature	°C		+10	+35	
Humidity of the working environment	%			90	

 $[\]ensuremath{^{1}}$ The upper working space is not in the foundation of the testing machine (as, accessory)

² Measuring and control electronics are located on a swivel joint

³ If a protective cover is not included in the testing machine, the return test speed is limited in accordance with EN ISO 12100 and EN ISO 14120 ⁴ The measurement of machine noise is in accordance with the ČSN EN ISO 3745 standard - Acoustics - Determination of sound power levels ...

⁵ More information on page 5



Specification of LabTest 6.50.1.xx - D640 mm testing machines

Ratings	Units	LabTest 6.50.1.11	LabTest 6.50.1.21	LabTest 6.50.1.31
Product code		1.05050417	1.05050517	1.05050617
Test force	Cn	50	50	50
Machine configuration		Two-column table or stand design with internal or external electronics		
Measurement accuracy			0.5% read down to 1/1000th of	
Workspace				
Width of the working area (D)	mm	640	640	640
Test area height – lower (E1)	mm	1145	1645	2145
Test Compartment Height - Upper (E2) ¹	mm	1155	1655	2155
Trial frame - tabletop version				
Machine height – benchtop version (A)	mm	1740	2240	2740
Machine width with integrated electronics (B) – MI version – desktop version	mm	1140	1140	1140
Machine width with external electronics (B) – MO ² version	mm	1269	1269	1269
Machine depth - benchtop version (C)	mm	900	900	900
Trial frame - rack version	111111	500	300	500
Machine height – rack version (A)	mm	1760 2197	2160-2797	2960 3407
Machine width with integrated electronics	mm	1140	1140	1140
(B) – MI version – stand version		11.0	11.10	11.0
Machine width with external electronics (B) – MO² version	mm	1269	1269	1269
Machine depth - rack version (C)		900	900	900
Electric drive				
Crossbar speed – min	mm/min	0,0005	0,0005	0,0005
Crossbar speed – max³	mm/min	1500	1500	1500
Crossbar speed – return³	mm/min	2000	2000	2000
Precision speed control	%	+/- 0,03	+/- 0,03	+/- 0,03
Position repeatability	μm	±1.5	±1.5	±1.5
Machine drive differentiation	Nm	0,368100	0,368100	0,368100
Cycle time	Hz	2500	2500	2500
Engine type		AC servo motor with high torque thanks to special winding		
Feedback Position Measurement		21-bit absolute magnetic encoder with a resolution of min 2,097,152 imp, HIPERFACE		
Controller		Fully digital, pulse frequen	ncy 4MHz, communication inter	face EtherCAT, CAN open
Electrical connection		, , , , , , , , , , , , , , , , , , , ,	-	
Supply voltage/frequency	V/Hz		115 or 230/50 CZK	
Machine power consumption	Kva	1,5	1,5	1,5
Other parameters				
The basic weight of the machine without	Kg	295	321	347
Machine noise at V max ⁴	dB	67	67	67
Color combination	RAL		1015, 5015	
PC interface			USB, Ethernet	
Environmental conditions				
Working Environment Temperature	°C		+10 +35	
Humidity of the working environment	%		<90	

¹ The upper working space is not in the foundation of the testing machine (as, accessory)

² Measuring and control electronics are located on a swivel joint
³ If a protective cover is not included in the testing machine, the return test speed is limited in accordance with EN ISO 12100 and EN ISO 14120
⁴ The measurement of machine noise is in accordance with the CSN EN ISO 3745 standard - Acoustics - Determination of sound power levels ...

 $^{^{\}rm 5}$ More information on page 5



Specification of LabTest 6.50.1.xx – D800 mm testing machines

Ratings	Units	LabTest 6.50.1.23	
Product code		1.05051023	
Test force	Cn	50	
Machine configuration		Two-column table or stand design with internal or external electronics	
Measurement accuracy		Better than +/- 0.5% read down to 1/1000th of load cell capacity	
Workspace			
Width of the working area (D)	mm	800	
Test area height – lower (E1)	mm	1645	
Test Compartment Height - Upper (E2) 1	mm	-	
Trial frame - rack version			
Machine height – rack version (A)	mm	2160-2740	
Machine width with integrated electronics (B) – MI version – stand version	mm	1300	
Machine width with external electronics (B) – MO ² version	mm	1429	
Machine depth - rack version (C)		900	
Electric drive			
Crossbar speed – min	mm/min	0,0005	
Crossbar speed – max³	mm/min	1500	
Crossbar speed – return³	mm/min	2000	
Precision speed control	%	+/- 0,03	
Position repeatability	μm	±1.5	
Machine drive differentiation	Nm	0,368100	
Cycle time	Hz	2500	
Engine type		AC servo motor with high torque thanks to special winding	
Feedback Position Measurement		21-bit absolute magnetic encoder with a resolution of min 2,097,152 imp, HIPERFACE	
Controller		Fully digital, pulse frequency 4MHz, communication interface EtherCAT, CAN open	
Electrical connection			
Supply voltage/frequency	V/Hz	115 or 230/50-60/1 phase	
Machine power consumption	Kva	1,5	
Other parameters			
The basic weight of the machine without	Kg	522	
Machine noise at V max ⁴	dB	67	
Color combination	RAL	1015, 5015	
Interface to PC ⁵		USB, Ethernet	
Environmental conditions			
Working Environment Temperature	°C	+10 +35	
Humidity of the working environment	%	<90	

¹ The upper working space is not in the foundation of the testing machine (as, accessory)

² Measuring and control electronics are located on a swivel joint

³ If a protective cover is not included in the testing machine, the return test speed is limited in accordance with EN ISO 12100 and EN ISO 14120 ⁴ The measurement of machine noise is in accordance with the ČSN EN ISO 3745 standard - Acoustics - Determination of sound power levels ... ⁵ More information on page 5



Version types of LabTest 6.50.1.xx testing machines

Type 6.50.1.xx - SV stand version

MI version – electronics in the machine

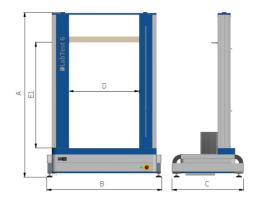
4 standard heights of test spaces



Type 6.50.1.xx - desktop version DV

 $\mbox{\rm MI}\mbox{ version}$ – electronics in the machine

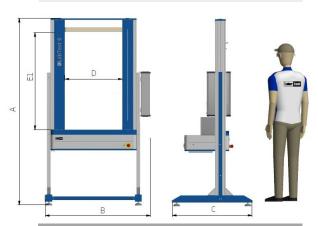
4 standard heights of test spaces



Type 6.50.1.xx - SV stand version

 $\ensuremath{\mathsf{MO}}$ version – electronics separately on the machine

4 standard heights of test spaces



Type 6.50.1.xx - desktop version DV

MO version – electronics separately on the machine 4 standard heights of test spaces



Various customer variants

We offer more than 50 customer variants as standard We also deliver customized customer applications





Electronics of LabTest series machines

Electronics for static applications and low cycle fatigue EDCi20x (2.001030117) Number of external slots (expandable to 16) 3 Speed of data communication with a PC Khz 2,5 Maximum test frequency of the machine Hz 5 Electronics for static and dynamic applications EDCi70x (2.001050117) Number of external slots (expandable to 16) 8 Speed of data communication with a PC Khz 10 Maximum test frequency of the machine Hz 300 Other common parameters
Number of external slots (expandable to 16) Speed of data communication with a PC Maximum test frequency of the machine Electronics for static and dynamic applications Number of external slots (expandable to 16) Speed of data communication with a PC Maximum test frequency of the machine Hz 300 Other common parameters
Maximum test frequency of the machine Hz 5 Electronics for static and dynamic applications EDCi70x (2.001050117) Number of external slots (expandable to 16) 8 Speed of data communication with a PC Khz 10 Maximum test frequency of the machine Hz 300 Other common parameters
Electronics for static and dynamic applications Number of external slots (expandable to 16) Speed of data communication with a PC Maximum test frequency of the machine Hz BCi70x (2.001050117) 8 10 Maximum test frequency of the machine Hz 300
Number of external slots (expandable to 16) Speed of data communication with a PC Maximum test frequency of the machine Hz 300 Other common parameters
Number of external slots (expandable to 16) Speed of data communication with a PC Maximum test frequency of the machine Hz 300 Other common parameters
Maximum test frequency of the machine Hz 300 Other common parameters
Other common parameters
•
Real-time channel synchronization YES
Bit accuracy of internal controller bit 64
Control loop speed Khz 2,5
Adjustable system time µs 400/500/600 1000
Internal processing of measured analog quantities bit 32
Calculated Resolution – Tension/Compression bit 21
Effective resolution in tension / compression at the Tick marks $\pm 1,000,000 (100 \text{ms})$
Standard resolution in tension / compression Tick marks ± 250,000 (20ms)
Speed of reading of measured analog quantities Khz 20
PC interface USB 3.0, Ethernet 10/100 Mbit
Measurement accuracy class 0.5/1, depending on load cell, calibration of load cells in accordar with EN ISO 7500-1, ASTM E4-21
Linearization of tension/compression sensors YES
Automatic sensor identification YES
Detection and LOG of exceeding the max. force F of
Zero Force Correction YES – automatically
Possibility to connect these input channels and iDCA – Strain Gauges Multi Analog ICs Digital ICs Analogue ± 10
iCFA – LVDT and 10 V analogue ± strain gauges
iINC – two incremental (A/B/R) or SSI interfaces
iADA – four analog outputs and four analog inputs (+/- 10 V)
iIO - 24 V DC IO (8 outputs, 8 inputs)
iINCX – two incremental interfaces (A/B/R) with RS485 to MFX
Possibility to connect a remote control of the
Types of remote control RMCi6, RMCi7, RMCi10, Wireless Control LTW023
ECO mode YES
E-Stop by ČSN EN ISO 13850 with monitoring
CE conformity pursuant to the Machinery Directive 2006/42/EC and 2023/1230
Electrical connection
Supply voltage/frequency - external electronics - V/Hz 115 or 230/50-60/1 phase
Supply voltage/frequency - internal electronics - MI V/DC 24
Other parameters
Basic dimensions of external electronics – MO mm 99 x 463 x 244
Color combination of external electronics – MO L Alu, graphite grey
Environmental conditions
Working Environment Temperature °C +10 +35
Humidity of the working environment



The elements that characterize us...

We offer everything from development to implementation and listen to your needs...



Warranty and post-warranty service

From the moment our machines are delivered, our commitment does not end. We pride ourselves on standing behind our products and customers even after they leave our company. In order to ensure maximum satisfaction and peace of mind with our devices, we provide a complete online warranty and post-warranty service. Thanks to our dedicated team of experts, we are here to provide you with the best possible support throughout the entire lifecycle of our products. With our online warranty and post-warranty service, you are safe, aware of our support whenever you need it.



Ecological approach

We are proud to be a company that not only develops and manufactures quality testing machines and equipment, but also takes the environment seriously. For us, ecology is not just a phrase, but an essential aspect of our business. We are committed to minimal environmental impact and sustainable working practices. Our commitment to the environment does not end with the possession of the ISO 14001:2016 certificate. We believe that every step towards sustainability is crucial for the future of our planet.



Simple operation

In the company, our company emphasizes quality training and training for the operation of our machines. We believe that expertise and ease of use are key factors in achieving optimal results and customer satisfaction. When developing our devices, we focus not only on performance and innovation, but also on ease of use. This allows for quick adaptation and efficient work even for less experienced users. We are here to ensure that our technologies are not only powerful, but also easy to use for all users.



Reliability, accuracy and repeatability of measurements

With LabTest test machines, accuracy and repeatability of force and displacement measurements are our top priority. We have combined these key aspects with high dynamics of electronics to guarantee a more affordable and efficient way to set up our devices. Thanks to the innovative approach to electronics in our testing machines, we have achieved excellent accuracy and repeatability in the testing process. The reliability of our equipment is important not only for research and development, but also for industrial and testing applications.



Versatility and versatility

Our LabTest testing machines have a double advantage: versatility and intuitive operation, which brings efficiency during the tests themselves. By combining our high-quality testing machines with highly functional accessories, we offer versatility for a wide range of testing needs. This flexibility allows our customers to perform different types of tests and measurements with one device, which is an economic and practical benefit. Thanks to these features, you can rely on precise results and trouble-free operation in everyday practice.



Safety at the highest level

We strongly promote safety at the highest level in accordance with the latest directives 2006/42/EC and 2023/1230 and industry standards such as IEC 60947. Every product we create is the result of many years of experience, research and experimentation in the field of mechanical testing of materials. Our compliance with standards is documented by the EC and EU Declaration of Conformity, which is why we leave nothing to chance.



Mechanical resistance and maintenance-free operation

When developing products, we emphasize that LabTest machines have robustness, rigidity, long service life, mechanical resistance and maintenance-free operation – these are our key priorities. Our offer includes professional engineering and consulting services, which harmoniously blend in the design of systems and the implementation of the tests themselves.



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